

BX80 SERIES

INSTALLATION MANUAL

- Controlled area height 70 mm
- Operating distance up to 2m
- Small object detection (ø 5-6 mm)
- Microprocessor based circuit
- Analogic output 4÷20 mA/0÷20 mA
- Sensitivity adjustment
- Strong cubic housing
- Protection degree IP67
- Special version with metallic enclosure for high-duty use
- Complete protection against electrical damages
- ATEX certified

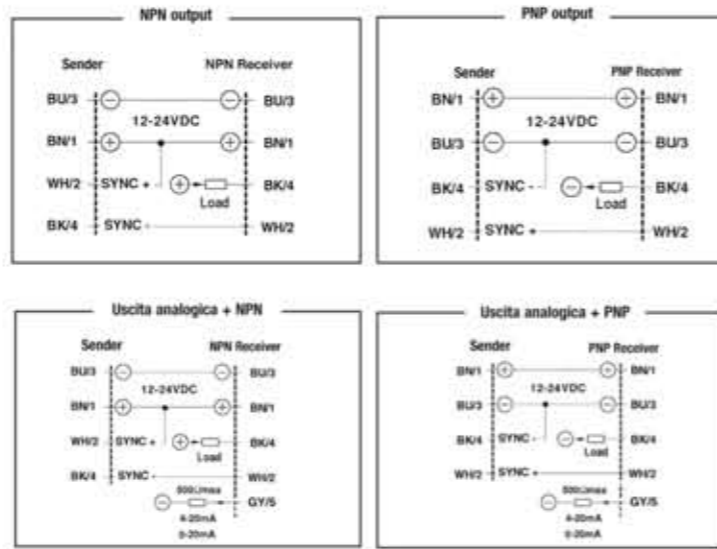
Application

- Detection of object presence by different and irregular shapes
- Counting of object being unloaded
- Control of envelopes released from conveyors
- Analogic position control
- Presence detection and height control of objects on conveyors

SUPPLIED MATERIAL

- Installation manual
- N.1. sender or N.1. receiver
- N.1. bracket ST18-C
- N.2. M18 metal fastening ring nut
- Trimmer adjustment accessory ST82
- Label ATEX marked

WIRING DIAGRAMS



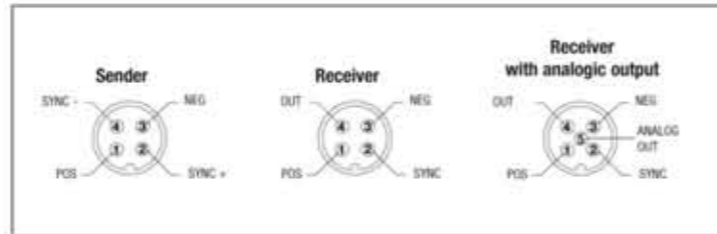
CODE DESCRIPTION

- 1/Br: Brown
- 2/Wh: White
- 3/Blu: Blue
- 4/Blk: Black

NOTE:

In case of combined load, resistive and capacitive, the maximum admissible capacity is 100 nF for maximum output voltage and current

CONNECTORS



CODE DESCRIPTION

Product ID	BX80	A	2	P	0	H	AN
Function							ATEX certification
Sender without sensitivity adjustment		E					
Sender with sensitivity adjustment		S					
Receiver for object detection with limited crossed beam, logic output, NO/NC selectable			A				
Receiver for object detection with extended crossed beam, logic output, NO/NC selectable			B				
Receiver with (4-20 mA) analogic output + logic output				D			
Receiver with (0-20 mA) analogic output + logic output				F			
Range /Resolution /Response time							
2 m / ø 5-6 mm / 10 ms					1		
1.5 m / ø 5-6 mm / 10 ms					2		
1 m / ø 5-6 mm / 3 ms						3	P
0.6 m / ø 3-6 mm / 2 ms							4 N
0.25 m / ø 2 mm / 2 ms							5 0
							Sender

SPECIAL CODES

Code	Type	Description
2D	All logic output receivers	100 ms delay on dark/light commutation of logic output
6X	All the codes with 1 in position 3	Increased reading distance to 2.5 m
3E	BX80S/50-0H3E BX80B-0*-0H3E	Special version for envelopes detection with the follow spec.: operating distance = 200÷500 mm; response time = 10 ms; minimum envelope dimension = 1x70 mm.

INSTALLATION

- Make sure that the operating voltage is correctly stabilized with a maximum ripple being within the specified figure as stated in the catalogue.
- In the event that the noise induced by the power lines is greater than that specified by the EMC directive (interference immunity), detach the sensor cables from the power and high voltage lines and insert the cable in an earthed metal conduit. Furthermore, it is advisable to connect the sensor directly to the supply source and not downstream of other devices.
- To extend the supply and output cables, a cable with a minimum cross-section of 1mm² must be used. The length of such an extension is limited to a maximum of 100m (with respect to a minimum voltage and load current of 100mA).
- The sensor will become active 100ms after supply voltage is applied. During this time, the outputs will be OFF
- The use of the brackets ST18-C is advised for a perfect mounting and alignment.
- Do not allow dust, water and condensation to deposit on the optics.
- Avoid exposing the optics to organic solvents.
- Do not allow strong light or sunlight to fall directly onto the optics of the receiver.
- For cleaning, use a damp cloth and then dry thoroughly.
- In case of systems standing beside, in order to avoid interference's, it is necessary to keep a minimum distance between the two optical axes. This distance must be directly proportional to the operating distance: it can be of 50 mm with respect to an operating distance of 100 mm, up to about 300 mm with respect to operating distances of 2 m. If s and receivers are alternately installed, the operating distance can be decreased of about the half.

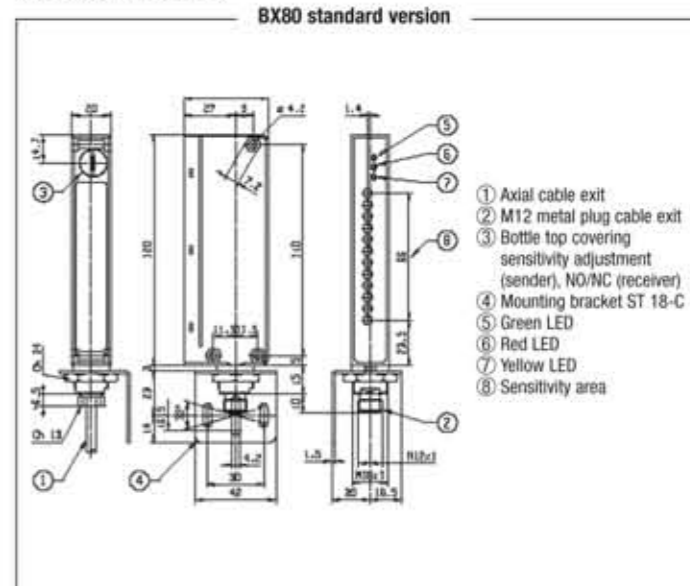
Alignment/Adjustment

- Place the optic windows, opposite trying to align them as much as possible to the reading axis.
- Check that the distance between emitter and receiver, fits the limits specified for the model in use.
- Prepare the bracket so that the difference between the axes of the two elements (and receiver) does not exceed ±1,5°.
- Power the system. The green LEDs will turn on, indicating that the power is correct. Turn the trimmer on the emitter all clockwise. The red LED on the emitter will have to be switched off, indicating in this way the presence of the correct synchronism.
- Correct the direction of the emitter by observing the red LED on the receiver and trying to find the position in which the LED completely switches off or shows a weak light. Then fix temporarily the emitter in this position.

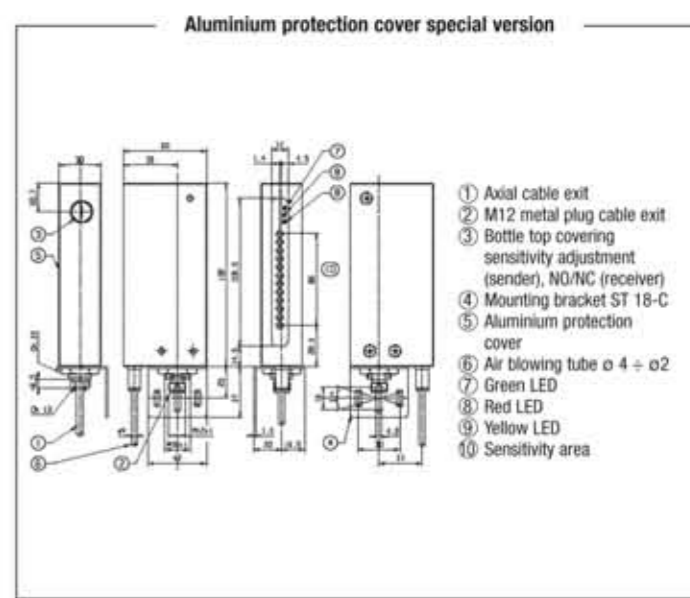
Warranty - MD Micro Detectors S.p.A
warrants for a period of three (3) years from the date of manufacturing that all products will be free from defects and commits oneself to repairing and replacing the goods that MD considers defective. Such warranty satisfaction is available only if any alleged defect has not been caused by misuse or improper installation.

Declaration of conformity - MD Micro Detectors S.p.A. con Unico Socio
Declare under our sole responsibility that this products are in conformity with the EMC directive

MECHANICAL DRAWINGS



- 1 Axial cable exit
- 2 M12 metal plug cable exit
- 3 Bottle top covering sensitivity adjustment (sender), NO/NC (receiver)
- 4 Mounting bracket ST 18-C
- 5 Green LED
- 6 Red LED
- 7 Yellow LED
- 8 Sensitivity area



- 1 Axial cable exit
- 2 M12 metal plug cable exit
- 3 Bottle top covering sensitivity adjustment (sender), NO/NC (receiver)
- 4 Mounting bracket ST 18-C
- 5 Aluminium protection cover
- 6 Air blowing tube ø 4 ÷ ø2
- 7 Green LED
- 8 Red LED
- 9 Yellow LED
- 10 Sensitivity area

GENERAL DESCRIPTION

High-resolution area sensor made up of a couple of sender and receiver with 12 optics and cabled synchronism. The product is contained in a new strong cubic housing in PBT strengthened with fibreglass. The minimum and maximum operating distance depends on the model; the values range between 0.25 and 2 meters for the maximum distance and between 0 and 0.55 meters for the minimum distance. The controlled area height is 70mm for all models. The optics step is of 6 mm. The light/dark response time can be of 2, 3 or 10 ms according to the model. If required, the timing option is available on the receivers (2D code); this option allows extending the occupied barrier signal (closed output for the NA models, open output for the NC models). This option can be used when the piloted device is not sufficiently fast to be controlled through the minimum length signal that has been considered, or when it is necessary to avoid reflections of the output caused by the passage of objects, or parts of objects, with dimensions lower than the minimum resolution. The timing option is fixed and equal to 100 ms. The minimum dimension of the object to be detected, in the models with capture function, depends on the model chosen, the distance between sender and receiver and on the shape/height/width value of the section of the object to be detected. The photoelements step is of 6 mm and their diameter is of 4 mm. Thanks to a particular crossed beam scanning system that, depending on the model, can include groups of 2-4 subsequent beams (limited crossed beam), or 8 subsequent beams (extended crossed beam), it is possible to detect small objects with dimensions up to a minimum of 2 mm diameter.

It is necessary to consider that, due to the optic beam crossing, the resolution is different on the controlled area, higher in the center and lower close to the sender/receiver. The data supplied are referred to the area included between sender and receiver, with exception of the two sides, adjacent to the sender and receiver, with a width equal to the 15% of the distance between sender and receiver. The type of crossing is determined by the receiver. In the models with measurement function, with analogic output, the scanning is effected with parallel beams, without crossing: the minimum dimensions of the object to be detected will be, in this case, of 8 mm and the output analogic signal will consequently increase and decrease by steps of 6 mm. The sensitivity regulation trimmer present in the sender, can be used to obtain operating distances lower than the maximum one, to detect objects with dimensions lower than the normal ones or transparent/semi-transparent materials. All the sensor functions: (P/R cabled synchronism, output protections, timing and alignment) are checked through a microprocessor. Both sender and receiver are equipped with 3 LED with the following functions:
Sender : GREEN LED power supply
: RED LED synchronism
: YELLOW LED absence alarm
free/occupied area
Receiver : GREEN LED power supply
: RED LED alignment
: YELLOW LED Output status

The RED LED on the receiver lights proportionally to the received signal and remains turned off when the signal is optimum.

WARNING These products are NOT safety sensors and are NOT suitable for use in personal safety application

TECHNICAL SPECIFICATIONS

Model	BX80*/1*-**	BX80*/2*-**	BX80*/3*-**	BX80*/4*-**	BX80*/5*-**
Nominal sensing distance Sn	2m	1.5m	1m	0.6m	0.25m
Response time	Max.10ms		Max.3ms	Max.2ms	
Controlled area height	70mm				
Beams quantity	12				
Beam's pitch	6mm				
BX80A*	Minimum detect. object ø 6mm	ø 6mm	ø 6mm	6mm	ø 2mm
BX80B*	Minimum detect. object ø 5mm	ø 5mm	ø 5mm	ø 3mm	ø 3mm
BX80C*	Minimum detect. object ø 4mm	ø 4mm	ø 4mm	ø 3mm	ø 3mm
BX80D*	Minimum detect. object ø 3mm	ø 3mm	ø 3mm	ø 3mm	ø 3mm
BX80E*	Minimum detect. object ø 2mm	ø 2mm	ø 2mm	ø 2mm	ø 2mm
Differential travel	Max.15%				
Repeat Accuracy	5%				
Tolerance	0 / 20% of the nominal sensing distance Sn				
Operating voltage	12-24 V c.c. (standard)				
Ripple	≤ 10%				
No-load supply current	50mA (receiver), 100mA (sender), 100mA (receiver with analogic output)				
Load Current	100 mA max.				
Leakage current	≤ 10 µA (at max operating voltage)				
Voltage drop	1.2 V max. (I _L = 100mA)				
Output type	NPN or PNP - NO / NC selectable/selectable				
link	M12 5 pin connector, cable 5m				
Excess gain	2 at nominal distance Sn				
Angular displacement	3° (sender) 4° (receiver) at Sn distance				
Emission	Infrared (880nm) modulated				
Time delay before availability	500ms				
Supply electrical protections	Reversal polarity and voltage transient				
Output protections	Short circuit (internal)				
Operating temperature range	-25÷50°C (without freeze)				
Storage temperature	-40÷80°C				
Temperature drift	10%/°C				
External light	1500 lux Max (incandescent lamp), 4000 lux Max (sunlight)				
Protection	IP67 (EN 60529)				
Emitter's LED indicators	Green (supply), Red (alarm sync.), Yellow (alarm status)				
Receiver's LED indicators	Green (supply), Red (alignment), Yellow (output status)				
Housing material	PBT + 30% FV (Vulox) UL94V0				
Lens material	PC				
Tightening torque	25 Nm Max				
Weight (approx)	0.26 kg (ø 30 kg connections), 0.60 kg (ø 62 kg (standard))				